



INDUSTRIES



Precision that opens and closes with confidence.
Precisión que abre y cierra con confianza.

& OUR VALUES OBJECTIVES

- Embracing an Entrepreneurial Spirit to Enhance Efficiency, Speed, and Flexibility
- Fostering Customer Satisfaction Through Active Listening and Engagement
- Driving Value Creation for Sustainable and Profitable Growth
- Championing Innovation and Adaptability in a Global Market
- Cultivating a Committed Team Dedicated to Human and Environmental Respect

& VALORES OBJETIVOS

- Adoptar un espíritu emprendedor para mejorar la eficiencia, la rapidez y la flexibilidad
- Fomentar la satisfacción del cliente mediante la escucha activa y la participación
- Impulsar la creación de valor para un crecimiento sostenible y rentable
- Defender la innovación y la adaptabilidad en un mercado global
- Cultivar un equipo comprometido, dedicado al respeto humano y ambiental



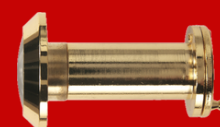
OUR ACTIVITY



DOOR CLOSER
CIERRAPUETAS



DOOR OPENER
CIERRE ELÉCTRICO



DOOR VIEWER
MIRILLAS



DOOR PANIC LOCK
CERRADURAS EMERGENCIA



DOOR LOCKS
CERRADURAS



DOOR LOCKS CYLINDER
CILINDROS



ARCHITECTURAL HARDWARE

**ESTABLISHED IN 1999, WE ARE AN ARCHITECTURAL
HARDWARE SUPPLIER, ENGAGED IN: RESEARCH,
DEVELOPMENT, PRODUCTION, SALE AND SERVICE.
DOOR CLOSERS, DOOR OPENER, DOOR LOCKS, DOOR
OPENERS, PANIC EXIT DEVICES AND MUCH MORE.**



***Precision that opens and closes with confidence.
Precisión que abre y cierra con confianza.***



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irona@irona.es**



**ERMITA ST. 14
25260 IVARS (LLEIDA) Spain**

Ref. : 200

HYDRAULIC DOOR CLOSER – 65 kg

Precision that opens and closes with confidence.

The 65 kg hydraulic door closer is designed to ensure smooth, controlled, and silent door closing for light and medium doors. Its dual-valve hydraulic mechanism allows easy adjustment of both closing and latching speed, guaranteeing comfort and safety in every use.

Manufactured from high-strength aluminum alloy with an anti-corrosion finish, it delivers long-lasting performance even under intensive use. Compatible with wooden, metal, or framed glass doors, this model combines functionality, design, and reliability in one product.

Ideal for offices, homes, shops, and public spaces where an automatic, safe, and aesthetic closing system is required.

Key Features:

- Maximum capacity: 65 kg
- Maximum door width: 950 mm
- Dual adjustable hydraulic control
- Aluminum body with corrosion-resistant finish
- Easy installation for right- or left-hand opening doors
- Smooth and silent closing operation
- Available finishes: Silver, White, Black, Bronze, Brown.



Ref. : 200

HYDRAULIC DOOR CLOSER – 65 kg

Precision that opens and closes with confidence.

The 65 kg hydraulic door closer is designed to ensure smooth, controlled, and silent door closing for light and medium doors. Its dual-valve hydraulic mechanism allows easy adjustment of both closing and latching speed, guaranteeing comfort and safety in every use.

Manufactured from high-strength aluminum alloy with an anti-corrosion finish, it delivers long-lasting performance even under intensive use. Compatible with wooden, metal, or framed glass doors, this model combines functionality, design, and reliability in one product.

Ideal for offices, homes, shops, and public spaces where an automatic, safe, and aesthetic closing system is required.

Key Features:

- Maximum capacity: 65 kg
- Maximum door width: 950 mm
- Dual adjustable hydraulic control
- Aluminum body with corrosion-resistant finish
- Easy installation for right- or left-hand opening doors
- Smooth and silent closing operation
- Available finishes: Silver, White, Black, Bronze, Brown.





Ref. : 200

HYDRAULIC DOOR CLOSER – 65 kg

Precision that opens and closes with confidence.

The 65 kg hydraulic door closer is designed to ensure smooth, controlled, and silent door closing for light and medium doors. Its dual-valve hydraulic mechanism allows easy adjustment of both closing and latching speed, guaranteeing comfort and safety in every use.

Manufactured from high-strength aluminum alloy with an anti-corrosion finish, it delivers long-lasting performance even under intensive use. Compatible with wooden, metal, or framed glass doors, this model combines functionality, design, and reliability in one product.

Ideal for offices, homes, shops, and public spaces where an automatic, safe, and aesthetic closing system is required.

Key Features:

- Maximum capacity: 65 kg
- Maximum door width: 950 mm
- Dual adjustable hydraulic control
- Aluminum body with corrosion-resistant finish
- Easy installation for right- or left-hand opening doors
- Smooth and silent closing operation
- Available finishes: Silver, White, Black, Bronze, Brown.



Ref. : 200



HYDRAULIC DOOR CLOSER – 85 kg

Precision that opens and closes with confidence.

The hydraulic door closer is designed to ensure smooth, controlled, and silent door closing for light and medium doors. Its dual-valve hydraulic mechanism allows easy adjustment of both closing and latching speed, guaranteeing comfort and safety in every use.

Manufactured from high-strength aluminum alloy with an anti-corrosion finish, it delivers long-lasting performance even under intensive use. Compatible with wooden, metal, or framed glass doors, this model combines functionality, design, and reliability in one product.

Ideal for offices, homes, shops, and public spaces where an automatic, safe, and aesthetic closing system is required.

Key Features:

- Maximum capacity: 85 kg
- Maximum door width: 1100 mm
- Dual adjustable hydraulic control
- Aluminum body with corrosion-resistant finish
- Easy installation for right- or left-hand opening doors
- Smooth and silent closing operation
- Available finishes: Silver & Black.

Ref. : 200



HYDRAULIC DOOR CLOSER – 85 kg

Precision that opens and closes with confidence.

The hydraulic door closer is designed to ensure smooth, controlled, and silent door closing for light and medium doors. Its dual-valve hydraulic mechanism allows easy adjustment of both closing and latching speed, guaranteeing comfort and safety in every use.

Manufactured from high-strength aluminum alloy with an anti-corrosion finish, it delivers long-lasting performance even under intensive use. Compatible with wooden, metal, or framed glass doors, this model combines functionality, design, and reliability in one product.

Ideal for offices, homes, shops, and public spaces where an automatic, safe, and aesthetic closing system is required.

Key Features:

- Maximum capacity: 85 kg
- Maximum door width: 1100 mm
- Dual adjustable hydraulic control
- Aluminum body with corrosion-resistant finish
- Easy installation for right- or left-hand opening doors
- Smooth and silent closing operation
- Available finishes: Silver & Black.



Ref. : 200

HYDRAULIC DOOR CLOSER – 120 kg

Precision that opens and closes with confidence.

The hydraulic door closer is designed to ensure smooth, controlled, and silent door closing for light and medium doors. Its dual-valve hydraulic mechanism allows easy adjustment of both closing and latching speed, guaranteeing comfort and safety in every use.

Manufactured from high-strength aluminum alloy with an anti-corrosion finish, it delivers long-lasting performance even under intensive use. Compatible with wooden, metal, or framed glass doors, this model combines functionality, design, and reliability in one product.

Ideal for offices, homes, shops, and public spaces where an automatic, safe, and aesthetic closing system is required.

Key Features:

- Maximum capacity: 120 kg
- Maximum door width: 1250 mm
- Dual adjustable hydraulic control
- Aluminum body with corrosion-resistant finish
- Easy installation for right- or left-hand opening doors
- Smooth and silent closing operation
- Available finishes: Silver & Black.



Ref. : 200

HYDRAULIC DOOR CLOSER – 150 kg

Precision that opens and closes with confidence.

The hydraulic door closer is designed to ensure smooth, controlled, and silent door closing for light and medium doors. Its dual-valve hydraulic mechanism allows easy adjustment of both closing and latching speed, guaranteeing comfort and safety in every use.

Manufactured from high-strength aluminum alloy with an anti-corrosion finish, it delivers long-lasting performance even under intensive use. Compatible with wooden, metal, or framed glass doors, this model combines functionality, design, and reliability in one product.

Ideal for offices, homes, shops, and public spaces where an automatic, safe, and aesthetic closing system is required.

Key Features:

- Maximum capacity: 150 kg
- Maximum door width: 1400 mm
- Dual adjustable hydraulic control
- Aluminum body with corrosion-resistant finish
- Easy installation for right- or left-hand opening doors
- Smooth and silent closing operation
- Available finishes: Silver & Black.



Ref. : 200



HYDRAULIC DOOR CLOSER – 200 kg

Precision that opens and closes with confidence.

The hydraulic door closer is designed to ensure smooth, controlled, and silent door closing for light and medium doors. Its dual-valve hydraulic mechanism allows easy adjustment of both closing and latching speed, guaranteeing comfort and safety in every use.

Manufactured from high-strength aluminum alloy with an anti-corrosion finish, it delivers long-lasting performance even under intensive use. Compatible with wooden, metal, or framed glass doors, this model combines functionality, design, and reliability in one product.

Ideal for offices, homes, shops, and public spaces where an automatic, safe, and aesthetic closing system is required.

Key Features:

- Maximum capacity: 200 kg
- Maximum door width: 1600 mm
- Dual adjustable hydraulic control
- Aluminum body with corrosion-resistant finish
- Easy installation for right- or left-hand opening doors
- Smooth and silent closing operation
- Available finishes: Silver & Black.

Ref. : 201

Floor Spring – Technical Information

A floor spring is a concealed door control mechanism installed within the floor beneath the door. It is designed to provide smooth, controlled opening and automatic closing of single-action or double-action doors, commonly used in commercial buildings, offices, hotels, and retail environments.

Key Features:

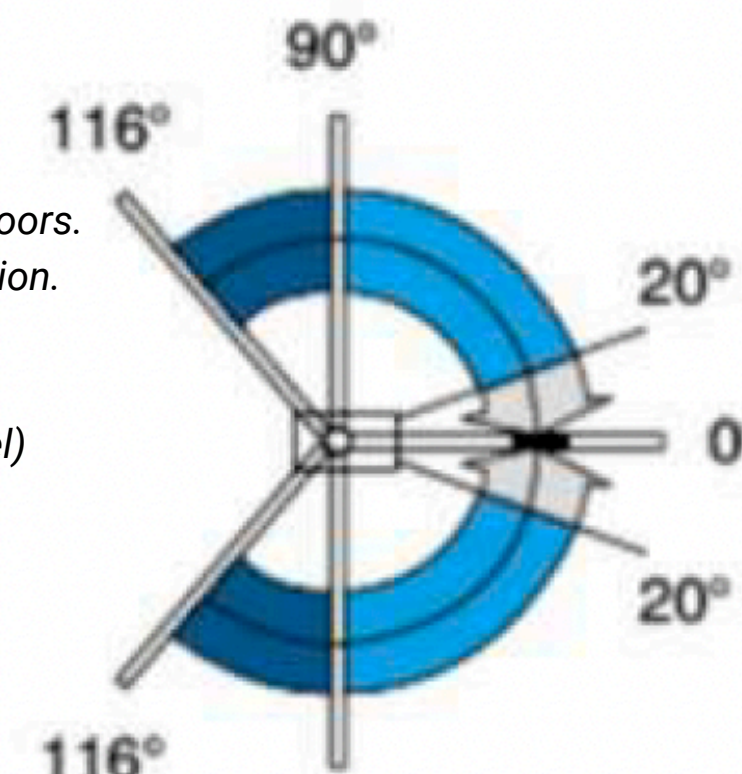
- Concealed installation for a clean and elegant appearance.
- Adjustable closing and latching speeds.
- Suitable for single-action and double-action doors.
- High-strength mechanism for long service life.
- Hold-open function available on selected models.
- Compatible with glass, aluminum, wooden, and metal doors.
- Precision hydraulic control for smooth and quiet operation.
- Corrosion-resistant housing and components.

Typical Specifications:

- Maximum door weight: 80–300 kg (depending on model)
- Maximum door width: 900–1,500 mm
- Opening angle: Up to 130° or 180°
- Closing speed adjustment: Yes
- Latching speed adjustment: Yes
- Hold-open angle: Optional (typically 90°)
- Operating temperature: -20°C to +50°C
- Body material: Cast iron or steel
- Cover plate material: Stainless steel

Applications:

Ideal for entrance doors, tempered glass doors, office buildings, shopping centers, hotels, hospitals, airports, and other high-traffic environments requiring reliable door control and durability.



Ref. : 800

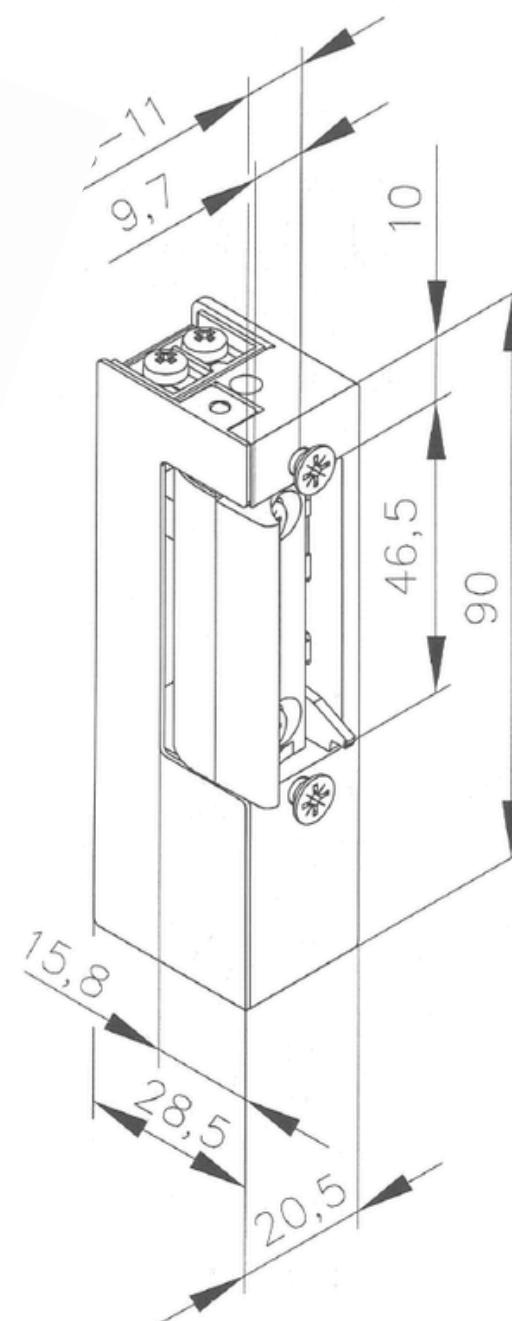
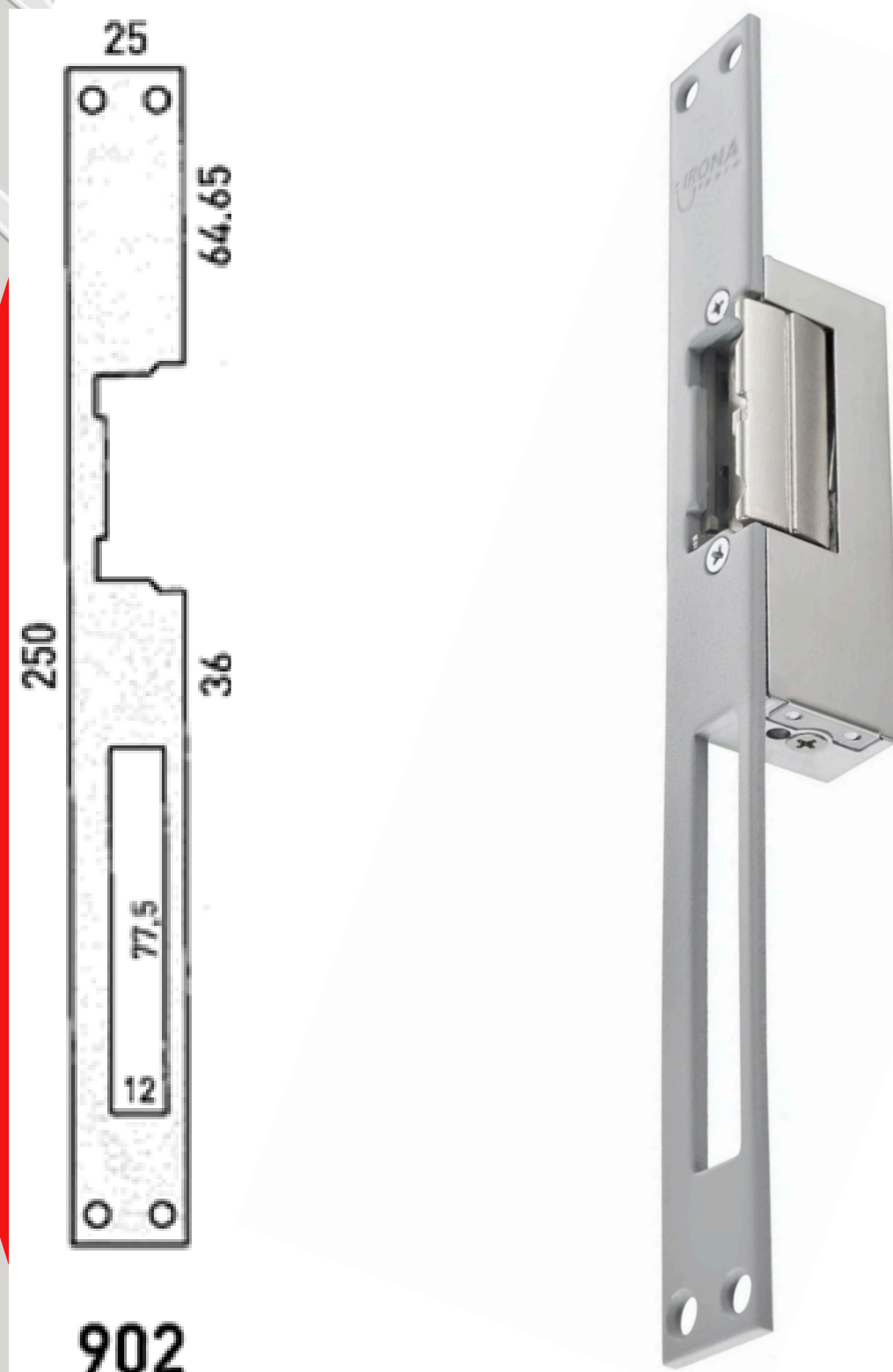
Security lock



Ref. : 805

Multipoints lock





Electrical data

Voltage 12V AC / 12V DC

Rated resistance 10,00 Ω

Current consumption 12VAC 0,85 Amp

Tolerance + 15%

Ref. : 842

Technical data

Height 90,0 mm - Depth 28,5 mm - Width 20,5 mm

Adjustable latch 4 mm

DIN Reversible

Released and ready for opening only once on electric pulse.

Manual releasing lever.

Fail secure-T:

It means if power is lost the strike will remain in the locked position

Ref. : 845

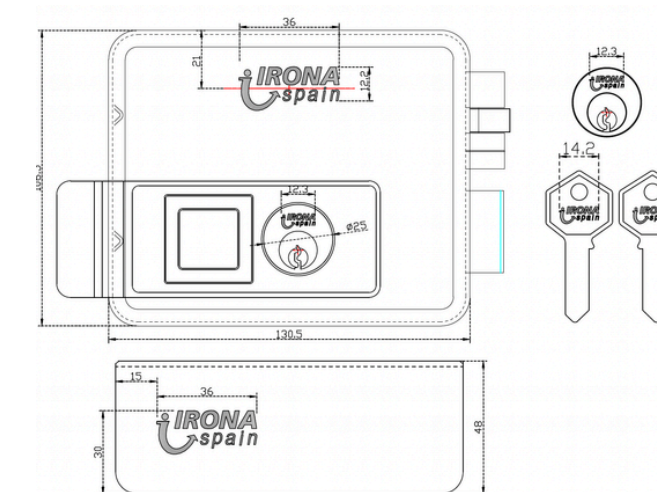


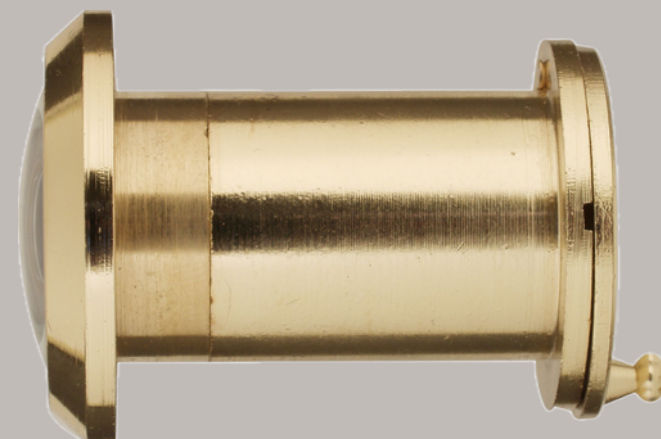
Technical features

- Steel case and strike, black plating
- Brass Dead-locking latch
- Brass big hook latch, small steel hook latch with zine plating
- Working Voltage: 12V DC
- Working Current : 3.6A
- Double connected brass cylinder
- Warranty: $\geq 200,000$ times
- Door thicknesses: 35 to 50mm
- Use of electronically controlled, key or manually to open door
- Applies to Wooden doors, Iron doors, Aluminum doors doors
- Connect with kinds of access and intercom system

Supplied as stand

- Striker
- 5 brass keys with nickel plating
- Fixing screws
- Instruction sheet

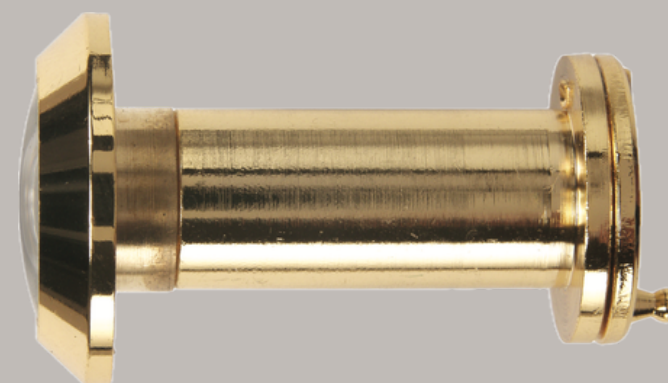




Ref. : BEN



Ref. : EVL



Ref. : SWL

Diameter: 12, 14, 16, 22 mm
Finishes: INOX, GOLD AND BRONZE
BODY: BRASS
LENSS: GLASS



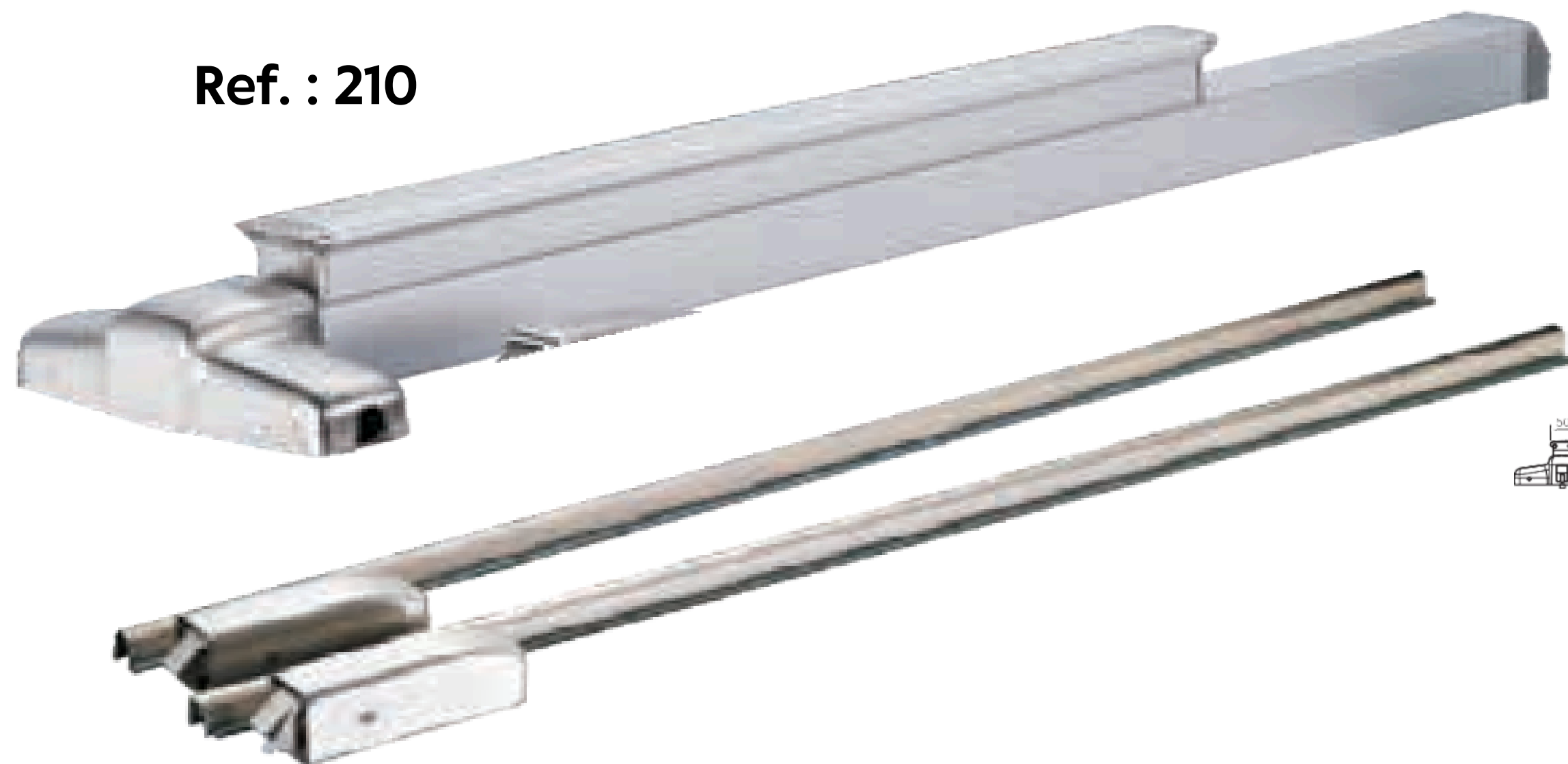
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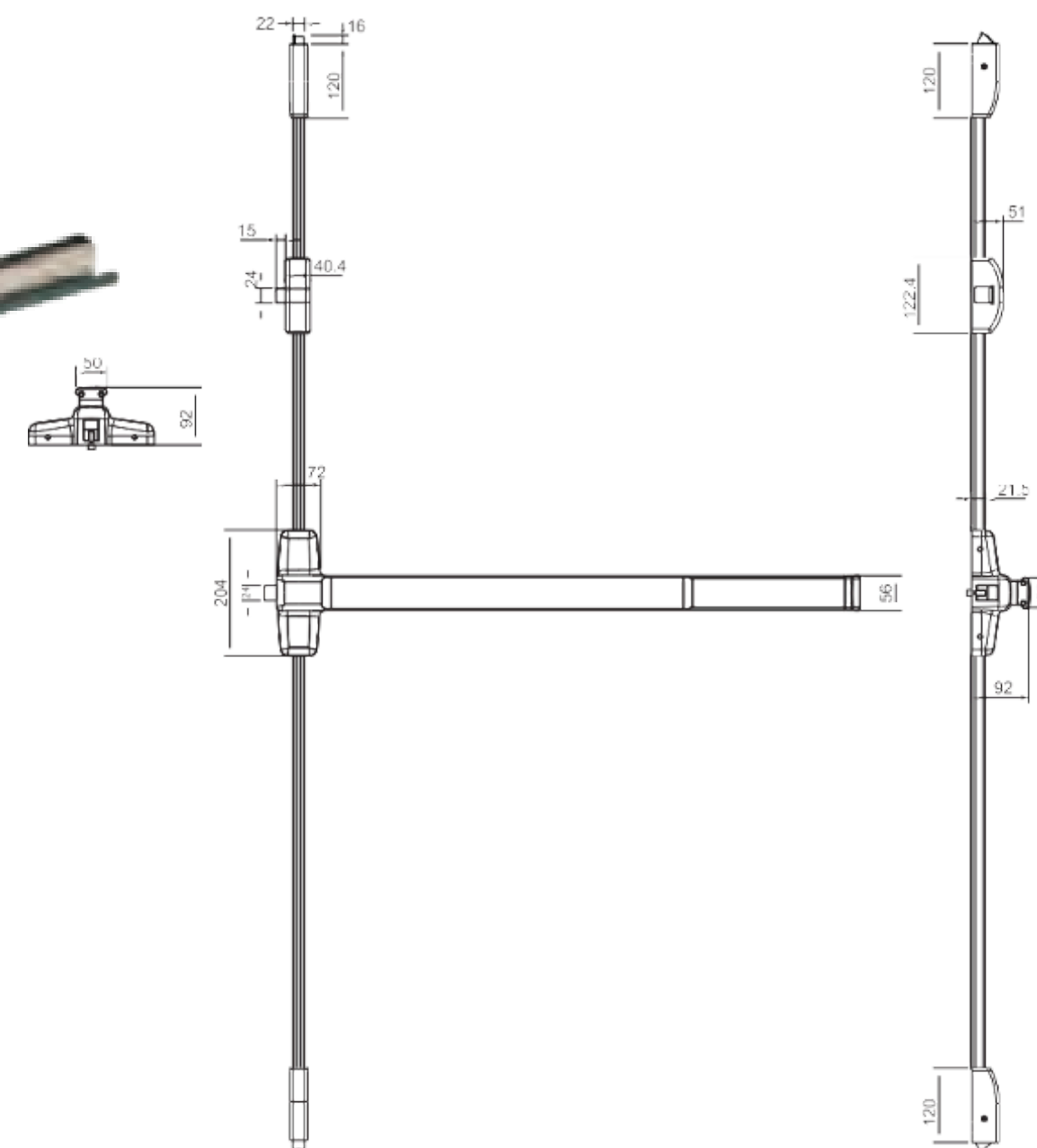
304 STAINLESS STEEL
Half-length touch bar. One point



Ref. : 210



304 STAINLESS STEEL

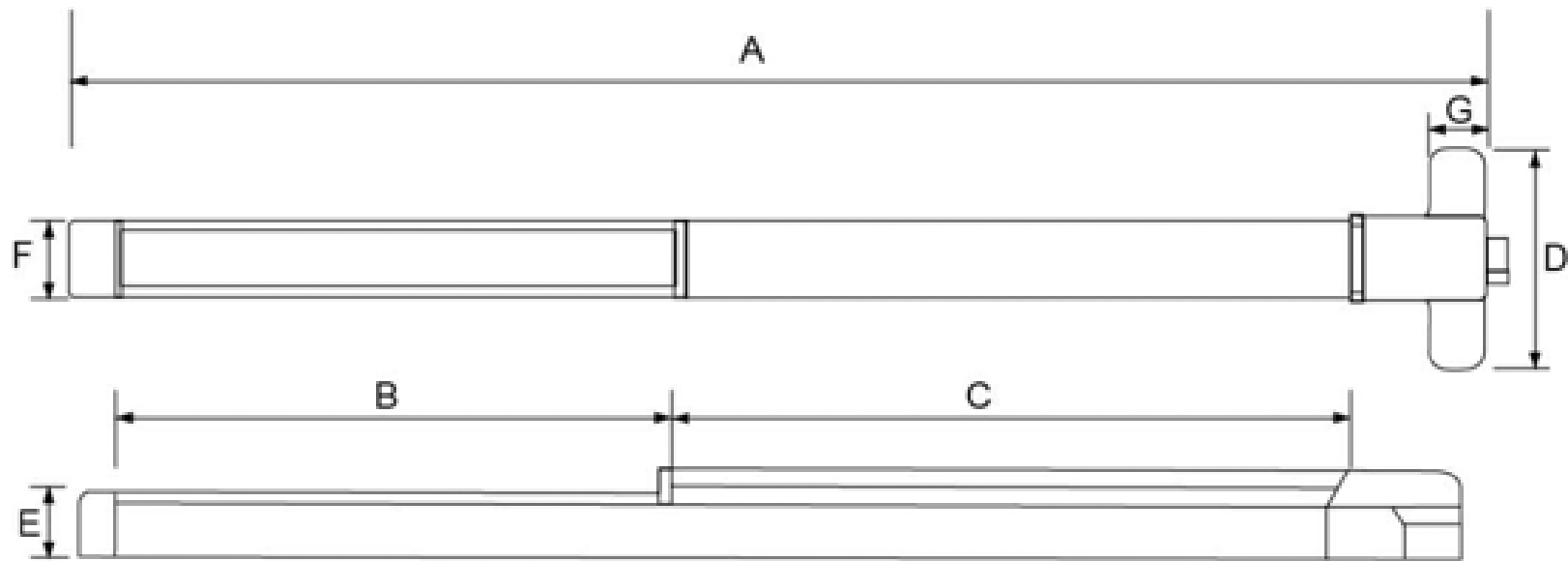




Ref. : 215

**304 STAINLESS STEEL
DOUBLE DOORS**

Ref. : 220

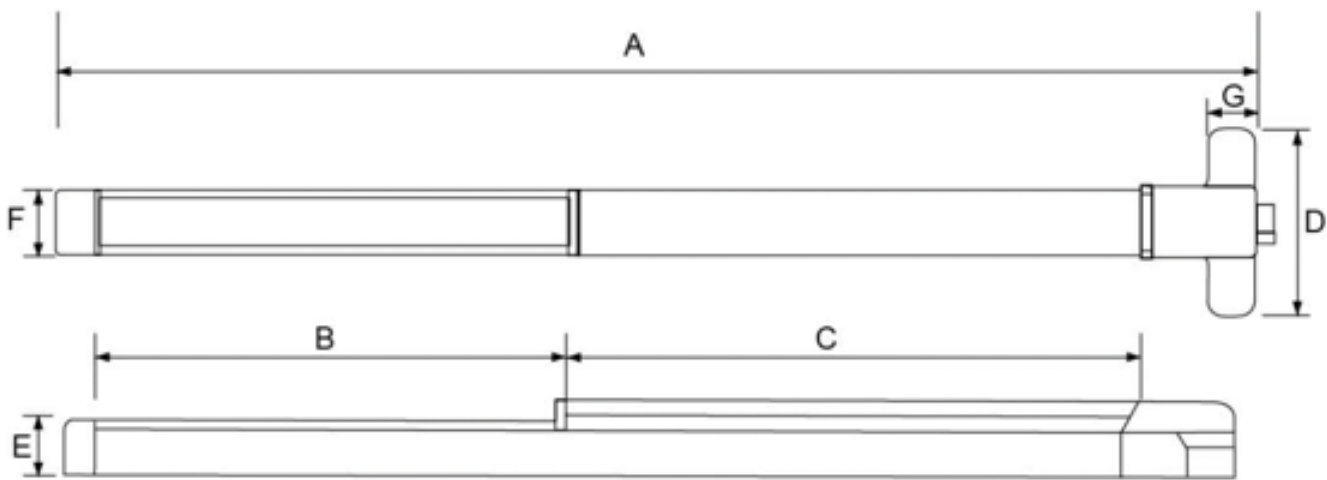
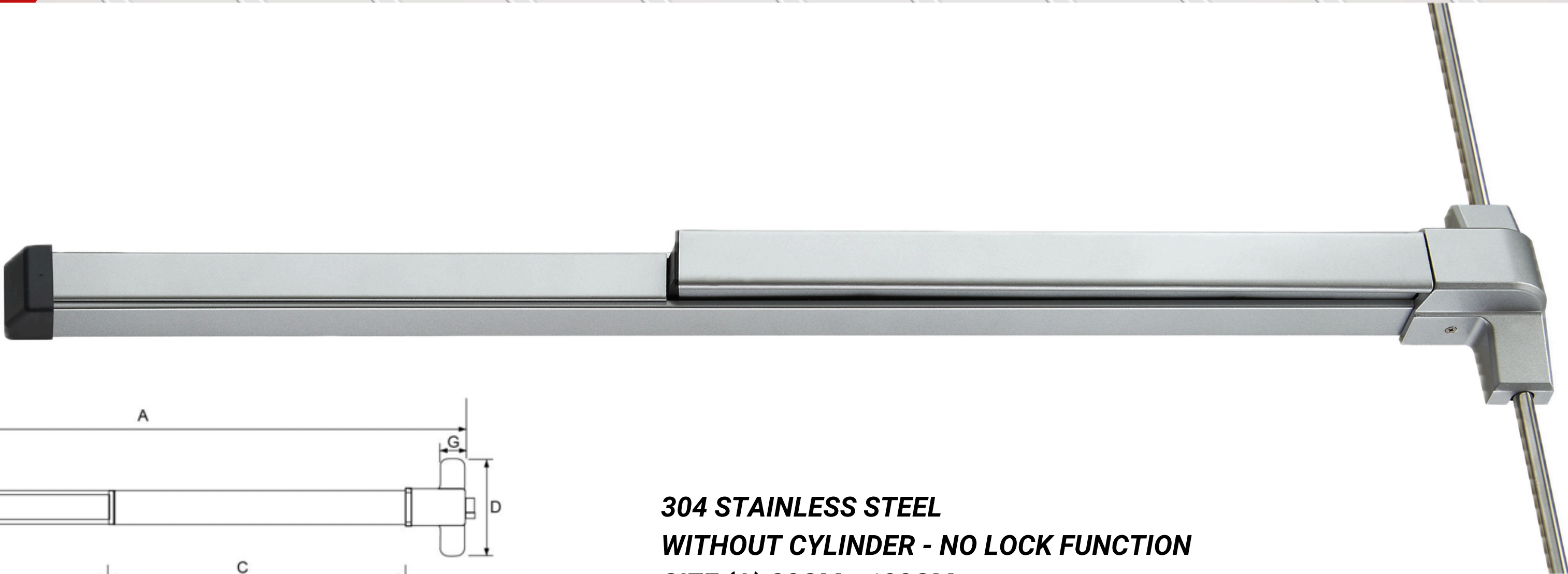


304 STAINLESS STEEL
WITH CYLINDER - LOCK FUNCTION
SIZE (A) 80CM - 100CM

A	B	C	D	E	F	G
650	235	300	155	50	50	42
800	285	400	155	50	50	42
1050	425	500	155	50	50	42



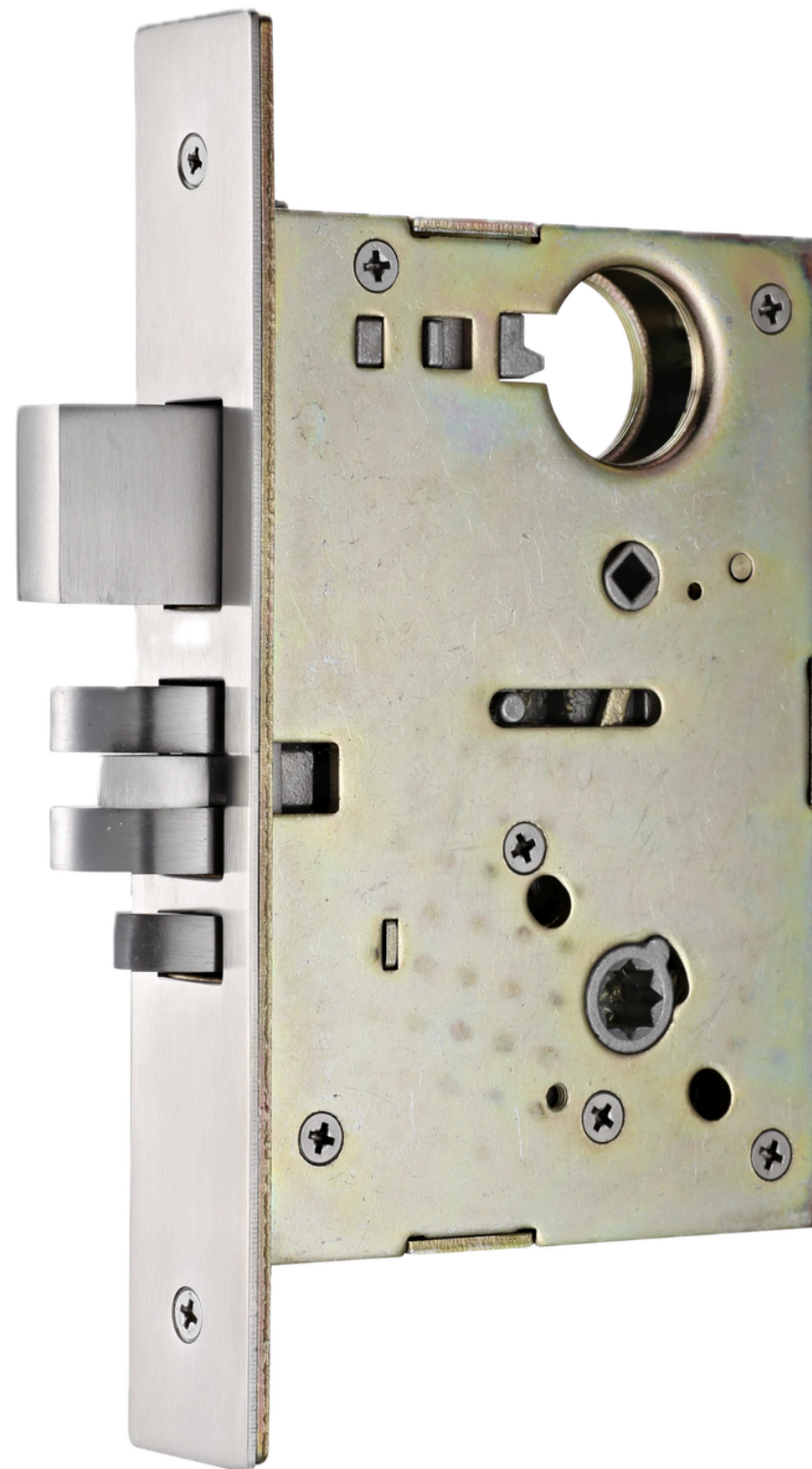
Ref. : 225



304 STAINLESS STEEL
WITHOUT CYLINDER - NO LOCK FUNCTION
SIZE (A) 80CM - 100CM
VERTICIAL TYPE, RIM PANIC DEVICE

A	B	C	D	E	F	G
650	235	300	155	50	50	42
800	285	400	155	50	50	42
1050	425	500	155	50	50	42





Ref. : 197

EXTERNAL TRIM WITHOUT CYLINDER Latch bolt operated by lever from either side except when outside lever is locked from outside by key. When outside lever is locked, latch bolt is retracted by key, or by operating inside lever. Auxiliary dead latch.



Ref. : 199

**NON HANDED
50CM DOOR THICKNESS**



Ref. : 304



- 1-304 Stainless steel cover**
- 2-Keyway Schlage C**
- 3-Keys 3**
- 4-Length: 28,6mm 31,7mm 34,9mm
38,1mm 41,3mm**

Ref. : 305



Ref. : 195



*Half-length touch bar. One point
Panic device rim type Ref. 205*

Ref. : 198



Ref. : 100



Plate Diameter: 75 mm

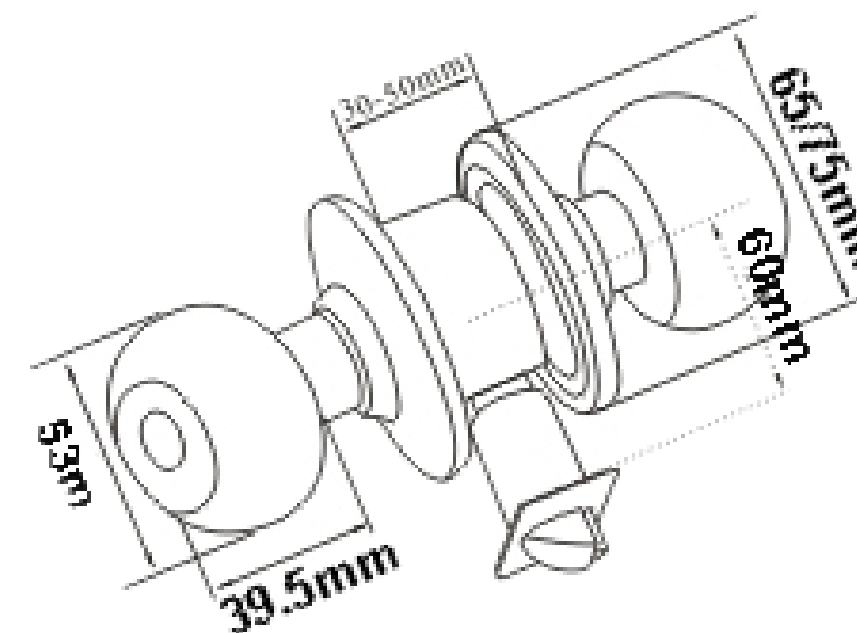
Knob size: 53*39,50 mm

Latch size: 60 mm

Finishes: INOX, GOLD AND BRONZE

CORE: BRASS

KEYS: BRASS





PACKAGING



CE

Module B EU Type-Examination Certificate
For the requirements of Personal Protective Equipment Regulation (EU) 2016/425
Certificate No.: CE-PM-250617-016-02-9A

Certificate holder: IRONA INDUSTRIES, SLU
ERMITA, 14 ST. IVARS D'URGELL 25260, LLEIDA, SPAIN

Product: Full face mask
The listed models are Category III PPE
Detailed product description listed in the Annex

Model(s): 450

Standard(s): EN 136:1998 Respiratory protective devices - Full face masks - Requirements, testing, marking

Issue date: 2025-07-15

Revision date: 2025-07-15

Expiry date: 2028-11-20

The product(s) on this certificate and the Technical File have been assessed and found to be in conformance with the applicable Essential Health and Safety Requirements in Annex II of the Personal Protective Equipment Regulation (EU) 2016/425.
Any changes to the design, manufacturing location or manufacture of the PPE product certified here must be advised to CCQS Certification Services Limited for review.
CE marking shall not be applied until the requirements of all the Personal Protective Equipment Regulation (EU) 2016/425 and relevant EN Harmonised standards and/or Technical specifications have been met.
If the certified product is Category III then this certificate is only valid if used in conjunction with Conformity Assessment against Module C2 or Module D.
This certificate remains the property of CCQS and maybe withdrawn at any time if it is considered that the equipment is no longer in conformity with the requirements of the Personal Protective Equipment Regulation (EU) 2016/425.

CCQS Certification Services Limited
Block 1 Blanchardstown Corporate Park, Ballycoolin Road, Blanchardstown, Dublin15, D15 AKK1, Ireland
Tel: +00 353 1 588 6920 Website: www.ccqs.co.uk E-mail: verify@ccqs.ie
If in any doubt about the integrity of this certificate, please contact CCQS by email to verify.

Approved by Ireland Government as a Notified Body for CE Marking No.2834

Approved by G White - Technical Manager

Page 1 of 2 (Pm 220-017 Rev4, 31.10.22)

Module B EU Type-Examination Certificate
For the requirements of Personal Protective Equipment Regulation (EU) 2016/425
Certificate No.: CE-PM-250617-016-01-9A

Certificate holder: IRONA INDUSTRIES, SLU
ERMITA, 14 ST. IVARS D'URGELL 25260, LLEIDA, SPAIN

Product: Half mask
The listed models are Category III PPE
Detailed product description listed in the Annex

Model(s): 475

Standard(s): EN 140:1998 Respiratory protective devices - Half masks and quarter masks - Requirements, testing, marking

Issue date: 2025-07-15

Revision date: 2025-07-15

Expiry date: 2026-08-02

The product(s) on this certificate and the Technical File have been assessed and found to be in conformance with the applicable Essential Health and Safety Requirements in Annex II of the Personal Protective Equipment Regulation (EU) 2016/425.
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Page 1 of 2 (Pm 220-017 Rev4, 31.10.22)

bsi.
EU Type Examination Certificate

This is to certify that: IRONA INDUSTRIES SLU
Ermita St, 14
Ivars d'urgell
Lleida
25260
Spain

Holds Certificate Number: CE 758914

In respect of:
Filtering Face Mask to EN 149:2001+A1:2009 Model REF.420

on the basis that BSI carried out the relevant Type Examination procedures under the requirements with the Regulation (EU) 2016/425 of the European Parliament and Council relating to Personal Protective Equipment Regulation (PPE) Annex V (Module B) and meets the relevant health and safety requirements specified in Annex II

For and on behalf of BSI, a Notified Body for the above Regulation (Notified Body Number 2797):
Drs. Dave Hagenaars, Managing Director

First Issued: 2022-02-15
Latest Issue: 2022-02-15

Effective Date: 2022-02-15
Expiry Date: 2027-02-15

Page: 1 of 2

...making excellence a habit.™

This certificate has been issued by and remains the property of BSI Group The Netherlands B.V., John H. Keynesplein 9, 1066 EP Amsterdam, The Netherlands and should be returned immediately upon request.
To check its validity telephone +31 20 7660780, an electronic certificate can be authenticated [online](#).

BSI Group The Netherlands B.V., registered in the Netherlands under number 33264204, at John H. Keynesplein 9, 1066 EP Amsterdam, The Netherlands
A member of BSI Group of Companies.



Module B EU Type-Examination Certificate
For the requirements of Personal Protective Equipment Regulation (EU) 2016/425
Certificate No.: CE-PM-250617-016-05-9A

Certificate holder: IRONA INDUSTRIES, SLU
ERMITA, 14 ST. IVARS D'URGELL 25260, LLEIDA, SPAIN

Product: Combined filter
The listed models are Category III PPE
Detailed product description listed in the Annex

Model(s): 455

Standard(s): EN 14387:2021 Respiratory protective devices - Gas filter(s) and combined filter(s) - Requirements, testing, marking

Issue date: 2025-07-15

Revision date: 2025-07-15

Expiry date: 2028-11-20

The product(s) on this certificate and the Technical File have been assessed and found to be in conformance with the applicable Essential Health and Safety Requirements in Annex II of the Personal Protective Equipment Regulation (EU) 2016/425.
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Page 1 of 2 (Pm 220-017 Rev4, 31.10.22)

Module B EU Type-Examination Certificate Annex
For the requirements of Personal Protective Equipment Regulation (EU) 2016/425
Certificate No.: CE-PM-250617-016-04-9A

Applicable standards and specification
EN 14387:2004+A1:2008 Respiratory protective devices - Gas filter(s) and combined filter(s) - Requirements, testing, marking

Model reference	Product description
483	Combined filter Filter marking: A1B1E1K1 P3 R D For use with IRONA's masks only Referenced test report No.: 2022(D)-0142, 2021(W)-021

Certificate Revision	Revision date	Revision details
A	2025-07-15	Initial issue

This schedule has no validity without the accompanying certificate.
This schedule and the accompanying certificate remain the property of CCQS and may be withdrawn or revised at any time if CCQS considers that the equipment is no longer in conformity with the requirements of the applicable standard(s) and the Regulation.

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Module B EU Type-Examination Certificate Annex
For the requirements of Personal Protective Equipment Regulation (EU) 2016/425
Certificate No.: CE-PM-250617-016-06-9A

Applicable standards and specification
EN 14387:2004+A1:2008 Respiratory protective devices - Gas filter(s) and combined filter(s) - Requirements, testing, marking

Model reference	Product description
481	Gas filter Filter marking: A1 For use with IRONA's masks only Referenced test report No.: 2020(F)-0646
482	Gas filter Filter marking: A1B1E1K1 For use with IRONA's masks only Referenced test report No.: 2021(W)-021

Certificate Revision	Revision date	Revision details
A	2025-07-15	Initial issue

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Module B EU Type-Examination Certificate
For the requirements of Personal Protective Equipment Regulation (EU) 2016/425
Certificate No.: CE-PM-250617-016-06-9A

Certificate holder: IRONA INDUSTRIES, SLU
ERMITA, 14 ST. IVARS D'URGELL 25260, LLEIDA, SPAIN

Product: Particle filter
The listed models are Category III PPE
Detailed product description listed in the Annex

Model(s): 480

Standard(s): EN 143:2021 Respiratory protective devices - Particle filters - Requirements, testing, marking

Issue date: 2025-07-15

Revision date: 2025-07-15

Expiry date: 2028-07-05

The product(s) on this certificate and the Technical File have been assessed and found to be in conformance with the applicable Essential Health and Safety Requirements in Annex II of the Personal Protective Equipment Regulation (EU) 2016/425.
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